

## 34mm Half Bridge IGBT Module

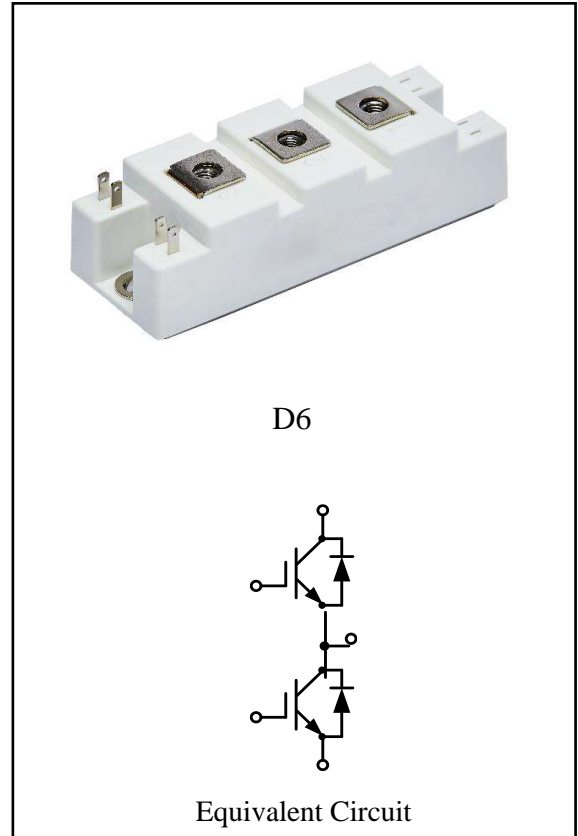
$V_{CES}=1200V$ ,  $I_{C\ nom}=50A$  /  $I_{CRM}=100A$

### Features :

- 1200V Trench / Field Stop process
- Low switching losses
- $V_{cesat}$  has a positive temperature coefficient

### Applications:

- Inverter welding machine



## IGBT, Inverter

### Maximum Ratings

Parameter	Conditions	Symbol	Value	Unit
Collector-Emitter voltage	$T_{vj}=25^{\circ}C$	$V_{CES}$	1200	V
Continuous DC collector current	$T_C=100^{\circ}C$ , $T_{vj\ max}=175^{\circ}C$	$I_{C\ nom}$	50	A
Repetitive peak collector current	$t_p=1\ ms$	$I_{CRM}$	100	A
Gate emitter voltage		$V_{GE}$	$\pm 20$	V

## Characteristic Values

Parameter	Conditions	Symbol	Value			Unit
			Min.	Typ.	Max.	
Collector-Emitter saturation voltage	$V_{GE}=15V, I_C=50A$ $V_{GE}=15V, I_C=50A$ $V_{GE}=15V, I_C=50A$	$T_{vj}=25^{\circ}C$ $T_{vj}=125^{\circ}C$ $T_{vj}=150^{\circ}C$	$V_{CEsat}$	2.07 2.49 2.61	2.55	V
Gate-Emitter threshold voltage	$I_C = 1.7mA, V_{GE}= V_{CE}$	$T_{vj}=25^{\circ}C$	$V_{GE(th)}$	5.20	5.70	
Gate charge	$V_{GE}=-15V...+15V$		$Q_G$	0.25		$\mu C$
Internal gate resistor	$T_{vj}=25^{\circ}C$		$R_{Gint}$	2.75		$\Omega$
Input capacitance	$f=100KHz, V_{CE}=25V, V_{GE}=0V$	$T_{vj}=25^{\circ}C$	$C_{ies}$	2.98		nF
Reverse transfer capacitance			$C_{res}$	0.12		
Collector-emitter cut-off current	$V_{CE}=1200V, V_{GE}=0V$	$T_{vj}=25^{\circ}C$	$I_{CES}$		1	mA
Gate-emitter leakage current	$V_{CE}=0V, V_{GE}=20V$	$T_{vj}=25^{\circ}C$	$I_{GES}$		100	nA
Turn-on delay time	$I_C=30A, V_{CE}=600V$ $V_{GE}=\pm 15V, R_G=15\Omega$ (inductive load)	$T_{vj}=25^{\circ}C$ $T_{vj}=125^{\circ}C$ $T_{vj}=150^{\circ}C$	$t_{don}$	51 47 47		ns
Rise time	$I_C=30A, V_{CE}=600V$ $V_{GE}=\pm 15V, R_G=15\Omega$ (inductive load)	$T_{vj}=25^{\circ}C$ $T_{vj}=125^{\circ}C$ $T_{vj}=150^{\circ}C$	$t_r$	23 24 28		
Turn-off delay time	$I_C=30A, V_{CE}=600V$ $V_{GE}=\pm 15V, R_G=15\Omega$ (inductive load)	$T_{vj}=25^{\circ}C$ $T_{vj}=125^{\circ}C$ $T_{vj}=150^{\circ}C$	$t_{doff}$	215 263 308		
Fall time	$I_C=30A, V_{CE}=600V$ $V_{GE}=\pm 15V, R_G=15\Omega$ (inductive load)	$T_{vj}=25^{\circ}C$ $T_{vj}=125^{\circ}C$ $T_{vj}=150^{\circ}C$	$t_f$	165 210 212		
Turn-on energy loss per pulse	$I_C=30A, V_{CE}=600V$ $V_{GE}=\pm 15V, R_G=15\Omega$ $di/dt = 800A/\mu s$ ( $T_{vj} = 150^{\circ}C$ ) (inductive load)	$T_{vj}=25^{\circ}C$ $T_{vj}=125^{\circ}C$ $T_{vj}=150^{\circ}C$	$E_{on}$	1.74 2.78 3.61		mJ
Turn-off energy loss per pulse	$I_C=30A, V_{CE}=600V$ $V_{GE}=\pm 15V, R_G=15\Omega$ $dv/dt = 4300V/\mu s$ ( $T_{vj} = 150^{\circ}C$ ) (inductive load)	$T_{vj}=25^{\circ}C$ $T_{vj}=125^{\circ}C$ $T_{vj}=150^{\circ}C$	$E_{off}$	1.62 2.20 2.33		
SC data	$V_{GE} \leq 15V, V_{CC} = 800V$ $V_{CEmax} = V_{CES} - L_{sCE} \cdot di/dt$ $t_p \leq 10\mu s, T_{vj} = 150^{\circ}C$		$I_{sc}$	262		A
Temperature under switching conditions			$T_{vj op}$	-40	150	$^{\circ}C$

## Diode, Inverter

### Maximum Ratings

Parameter	Conditions	Symbol	Value	Unit
Repetitive peak reverse voltage	$T_{vj}=25^{\circ}\text{C}$	$V_{RRM}$	1200	V
Continuous DC forward current		$I_F$	30	A
Repetitive peak forward current	$t_p=1\text{ms}$	$I_{FRM}$	60	A
$I^2t$ -value	$t_p=10\text{ms}$ , $\sin 180^{\circ}$ , $T_{vj}=125^{\circ}\text{C}$	$I^2t$	490	$\text{A}^2\text{s}$

### Characteristic Values

Parameter	Conditions	Symbol	Value			Unit
			Min.	Typ.	Max.	
Forward voltage	$I_F=30\text{A}$ , $V_{GE}=0\text{V}$ $T_{vj}=25^{\circ}\text{C}$	$V_F$		1.87	2.60	V
	$I_F=30\text{A}$ , $V_{GE}=0\text{V}$ $T_{vj}=125^{\circ}\text{C}$			1.60		
	$I_F=30\text{A}$ , $V_{GE}=0\text{V}$ $T_{vj}=150^{\circ}\text{C}$			1.50		
Peak reverse recovery current	$I_F=30\text{A}$ , $-di_F/dt=800\text{A}/\mu\text{s}(T_{vj}=150^{\circ}\text{C})$ $V_R=600\text{V}$ , $V_{GE}=-15\text{V}$ $T_{vj}=25^{\circ}\text{C}$	$I_{RM}$		48		A
	$T_{vj}=125^{\circ}\text{C}$			69		
	$T_{vj}=150^{\circ}\text{C}$			73		
Recovered charge	$I_F=30\text{A}$ , $-di_F/dt=800\text{A}/\mu\text{s}(T_{vj}=150^{\circ}\text{C})$ $V_R=600\text{V}$ , $V_{GE}=-15\text{V}$ $T_{vj}=25^{\circ}\text{C}$	$Q_r$		1.43		$\mu\text{C}$
	$T_{vj}=125^{\circ}\text{C}$			5.64		
	$T_{vj}=150^{\circ}\text{C}$			7.22		
Reverse recovered energy	$I_F=30\text{A}$ , $-di_F/dt=800\text{A}/\mu\text{s}(T_{vj}=150^{\circ}\text{C})$ $V_R=600\text{V}$ , $V_{GE}=-15\text{V}$ $T_{vj}=25^{\circ}\text{C}$	$E_{rec}$		0.26		mJ
	$T_{vj}=125^{\circ}\text{C}$			1.87		
	$T_{vj}=150^{\circ}\text{C}$			2.61		
Temperature under switching conditions		$T_{vj\text{ op}}$	-40		150	$^{\circ}\text{C}$

## Module

Parameter	Conditions	Symbol	Value			Unit
Isolation test voltage	RMS, $f=50\text{Hz}$ , $t=1\text{min}$	$V_{ISOL}$	2500			V
Internal isolation			$\text{Al}_2\text{O}_3$			
Storage temperature		$T_{stg}$	-40		125	$^{\circ}\text{C}$
Mounting torque for modul mounting		M	3.0		5.0	Nm
Terminal Connection Torque		M	2.5		5.0	Nm
Weight		W		150		g

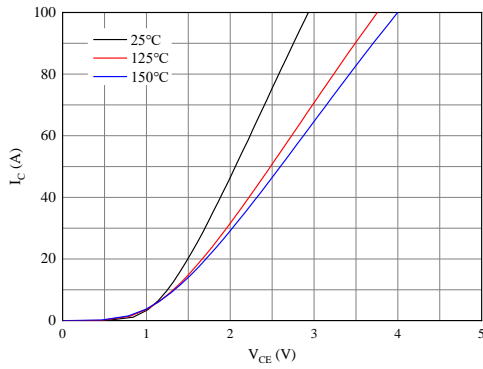


Fig 1. Typical output characteristics ( $V_{GE}=15V$ )

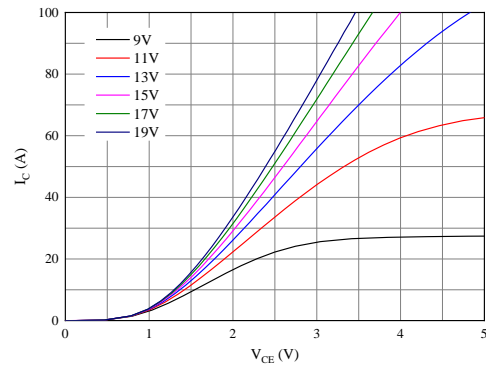


Fig 2. Typical output characteristics ( $T_{vj}=150^{\circ}C$ )

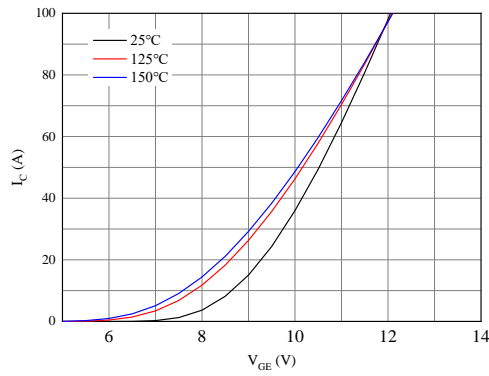


Fig 3. Typical transfer characteristic ( $V_{CE}=20V$ )

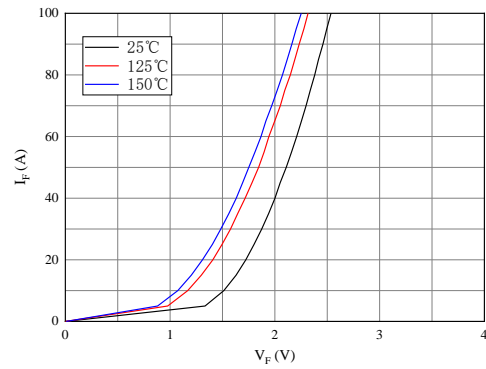


Fig 4. Forward characteristic of Diode

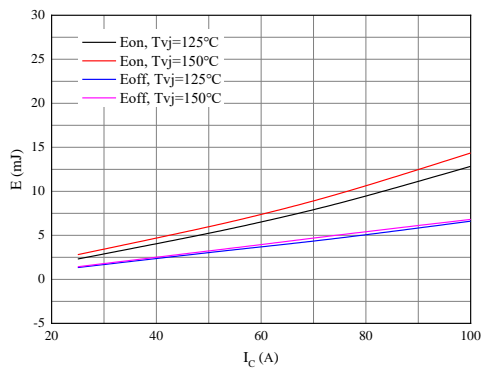


Fig 5. Switching losses of IGBT  
 $V_{GE}=\pm 15V$ ,  $R_{Gon}=15\Omega$ ,  $R_{Goff}=15\Omega$ ,  $V_{CE}=600V$

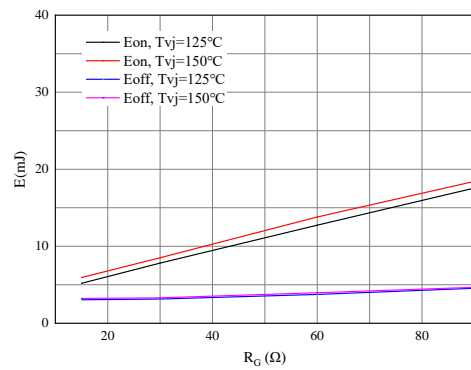
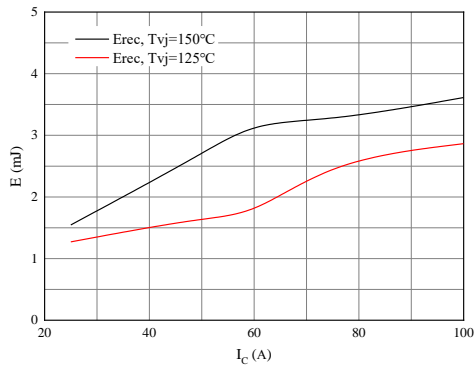
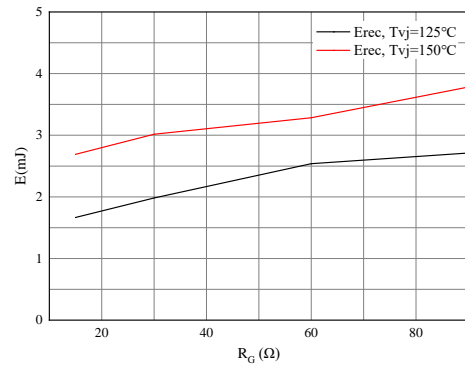


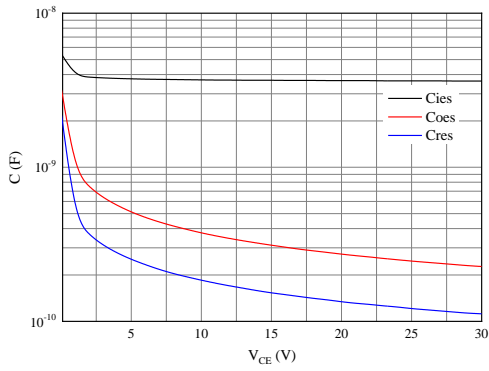
Fig 6. Switching losses of IGBT  
 $V_{GE}=\pm 15V$ ,  $I_C=50A$ ,  $V_{CE}=600V$



**Fig 7. Switching losses of Diode**  
 $R_{Gon}=15\ \Omega, V_{CE}=600\text{V}$

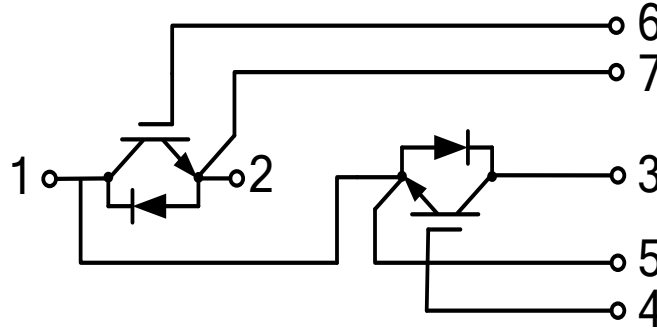


**Fig 8. Switching losses of Diode**  
 $I_F=50\text{A}, V_{CE}=600\text{V}$



**Fig 9. Capacitance characteristic**

**Circuit diagram**



**Package outlines**

